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## **SD34 Series Wedge Flow Meter**

#### **Product Features**

■ Low reynolds number measurement

When sensor is in a very low Reynold number (Re=500), the flow remains square relationship with differential pressure.

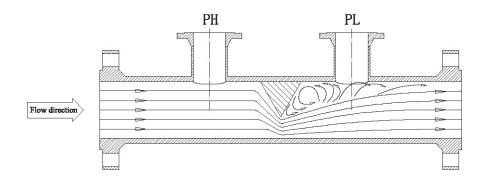
■ Widely application

It can be used to measure liquid, gas, particularly suitable for the measurement of slurry, coal tar oil, asphalt, residual oil, heavy oil, coal water suspended solids and other high viscosity fluids.

■ Bi-directional flow

### **Working Principle**

A wedge-shaped block is hanged in the center of pipeline and it's one kind of the V-type throttling device. The V-type throttling device will block flow of the fluids, and then differential pressure  $\triangle P$  is produced between upstream and downstream of the V-type throttling device. The flow rate is in linear with square root of difference pressure  $\triangle P$ , and it's obtained through measuring the difference pressure produced around V-type cone.



Working principle diagram

# **Main Technical Parameters**

Medium	Gas/ Steam	Liquid				
Accuracy	±1.0%	±0.5%				
Repeatability	±0.5%	±0.2%				
Nominal diameter	DN15~DN600					
Range ratio	3:1~10:1					
Operating pressure	≤16MPa					
Medium temperature	≤500°C					
Straight pipe requirement	Upstream pipe 6-16 D, downstream pipe 3-6 D					

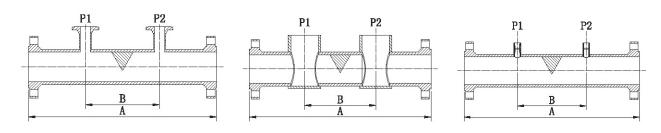
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# **Dimensions of the Wedge Flow Meters**

Diameter	ter Flange pressure tap		T-cock pres	sure tap	Screw-thread pressure tap					
DN (mm)	A (mm)	B (mm)	A (mm)	B (mm)	A (mm)	B (mm)				
15			450	165						
20			450	165						
25			475	179						
32			475	179						
40	600	292	500	203	600	292				
50	600	292	525	212	600 292					
65	660	311	550	228	660	311				
80	660	311	600	262	660	311				
100	750	381	750	381	750	381				
125	800	419	800	419	800	419				
150	850	457	850	457	850	457				
200	900	520	900	520	900	520				
250	950	596	950	596	950	596				
300	1100	673	1100	673	1100	673				
350	1150	711	1150	711	1150	711				
400	1225	774	1225	774	1225	774				
450	1300	850	1300	850	1300	850				
500	1400	939	1400	939	1400	939				
600	1550	1066	1550	1066	1550	1066				

#### Note:

- 1. Flange pressure tap: when the pipe diameter is DN40~DN65, the tapping flange is DN50; when the pipe diameter is DN≥80, the tapping flange is DN50 or DN80.
- 2. Screw-thread pressure tap: Screw-thread specification is 1/2 NPT.



Flange pressure tap

T-cock pressure tap

Screw-thread pressure tap

# **Order Information**

Model SD 34				S2 87							
Installation type											
Flange type F											
Direct welding type H											
Others Z											
Diameter (mm)											
XXX (DN15-DN600)	XX										
Way out of factory											
Integral	1	r									
Non-integral		3									
Anti-corrosion type		-									
No		0									
F46 plated on sensor		1									
PFA plated on sensor		2									
Body material (flange)											
20# CS		A									
Q235 CS		В									
20G CS		C									
A105 CS		D									
16Mn Alloy steel		E									
15CrMo Alloy steel		F									
304 SST		G									
316L SST		Н									
321 SST		I									
Others		Z									
Sensor material (throttling element)											
304 SST			A								
316L SST			В								
321 SST			C								
Hastelloy C-276			D								
Others			Z								
Rated pressure			L								
PN6				1							
PN10				2							
PN16				3							
PN25				4							
PN40				5							
PN63				6							
PN100				7							
PN160				8							
PN250				9							
CL150 (ANSI/ASME)				A1							
CL300 (ANSI/ASME)				A2							
CL600 (ANSI/ASME)				A3							
CL900 (ANSI/ASME)				A4							
CL1500 (ANSI/ASME)				A5							
Others				Z							
Pressure tap										$\dashv$	
PSW (welding type)					A						
NPT (threaded type)					В						
mi (diffeaded type)					Д						

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Model SD 34	
2 " (DN50) flange	c
3 " (DN80) flange	D
T-cock	Е
Others	z
Tap flange pressure	
No	0
PN40	1
PN63	2
PN100	3
PN160	4
PN250	5
CL150 (ANSI/ASME)	6
CL300 (ANSI/ASME)	7
CL600 (ANSI/ASME)	8
CL900 (ANSI/ASME)	9
CL1500 (ANSI/ASME)	10
Match transmitter	
No	A
D/P transmitter	B
Multi-parameter	c
Match flanges (bolt, nut, gasket)	
No	/0
CS	/1
304	/2
316L	/3
Others	/Z
Root valve	
Globe valve	/A
Gate valve	/B
Ball valve	/c
Root valve material	
CS	1
304	2
316L	3
304 Lining PTFE (ball valve)	4
Others	z
Other accessories	
3-valve manifold 304	/D
3-valve manifold 316L	/E
Reduced bore type	
Body inner diameter reduces by one level	/R1
Body inner diameter reduces by two levels	/R2
Special requirement	
NACE processing	/N
0il-free degreasing	/0
Weld inspection report	/P
Third party calibration	/Q
Wedge material Tungsten Carbide	/Y1
All Tungsten Carbide	/Y2
Others	/Z

Note:

1. Anti-corrosion type include the inner part of the body and throttling element.

2. Pls choose T-cock when diameter is DN15-DN32.

3. For NPT (threaded type) \_DN50-DN600 thread standard is 1/2NPT, can also customized according to client's requirement.

4. Root valve: Refer to the date sheet by designing institute.

Normal liquid, gas, high pressure steam usually choose Globe valve;

Middle & low pressure steam usually choose Gate valve;

Mediums easy to sticky and crystallize will choose Gate valve and Ball valve;

Dirty and corrosive mediums will choose Ball valve, and Pressure tap will choose Flange.

5. Reduced bore type will be choose according to the instrument's operation condition. If flange pipeline standard is DN80, sensor inner diameter is DN65, then Diameter will choose "80", and Reduced bore type will choose "R1".